

ASAP

Work Order ID 106557

106557

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September-06-13 11:13:32 AM

Item ID: D3394-IRG Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Lug
 Start Date: 9/06/13 Start Qty: 4.00 *4* Cust Item ID:
 Required Date: 9/09/13 Req'd Qty: 4.00 *4* Customer:

Reference:

Approvals: Process Plan: V Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3394, DEO D3394-	Rev B								
DEO D3394-B-2									
100		0.00							
100						4	0	0	AS
SprayPaint	Memo <u>M.D.</u>	0.00							13-9-6
Spray Painting	apply rock guard as per dwg D3394								
110	QC3- Inspect Part Finish	0.00				4			
110									
QC	Memo	0.00							
Quality Control									

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Item ID: D3394-1RG

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Lug

Start Date: 9/06/13 Start Qty: 4.00

4

Cust Item ID:

Required Date: 9/09/13 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	Identify as per dwg & Stock Location	0.00							
120									
Packaging	Memo	0.00							
Packaging									
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.00							
Quality Control									

4x 28

13/9/9

13-09-9

Picklist Print

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Work Order ID: 106557
Parent Item: D3394-1RG
Parent Item Name: Lug

Start Date: 9/06/13
Start Qty: 4.00

Required Date: 9/09/13
Required Qty: 4.00

Comments: lpp revA 11.05.27 new issue EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3394-1041 Lug		Manufactured	No			100	Each	0.0000	1	4			

B 82149 (4) 13-9-6

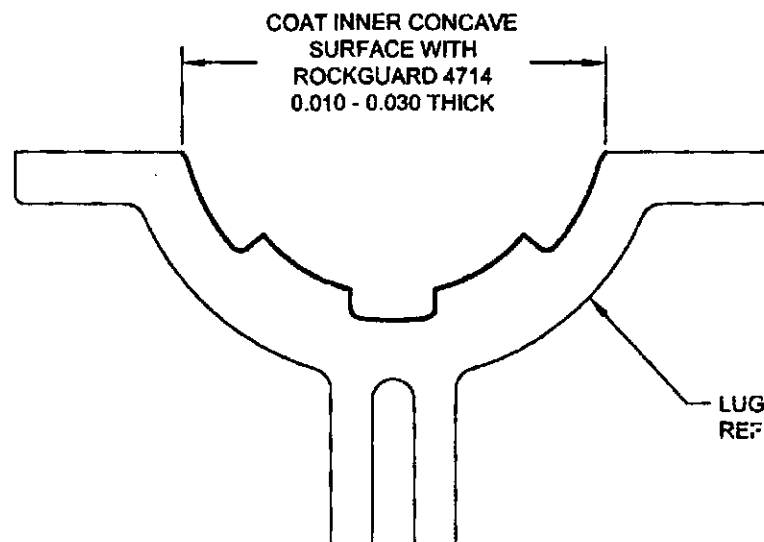
DRAWING NO. D3394	TITLE LUG	REV. B	DART AEROSPACE USA, INC ENGINEERING ORDER		D.E.O. NO. D3394-B-2	SHEET NO. SHEET 1 OF 1	SCALE NTS
DRAWN <i>q</i>	CHECKED <i>Sc</i>	MFG. APPR. <i>M</i>	APPROVED <i>MP</i>		DE APPR. <i>MP</i>		
DATE 11.05.02	DATE 11.05.09	DATE 11.05.09	DATE 11.05.09		DATE 11.05.09		

PURPOSE

ADD D3394-xRG OPTION

CHANGE

D3394-xRG MOUNTING LUGS ARE IDENTICAL TO D3394-x MOUNTING LUGS, HOWEVER AFTER FINISH, COAT INNER CONCAVE SURFACE WITH "PLUS ONE ROCKGUARD 4714" AS SHOWN BELOW.



W/O 106557

RELEASED
2011-05-26
MM

D3394-1RG LUG (SHOWN)
D3394-3RG/-5RG LUGS (SIMILAR)
D3394-041RG/-043RG/-045RG LUG ASSEMBLIES (SIMILAR)

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